

Fig.4

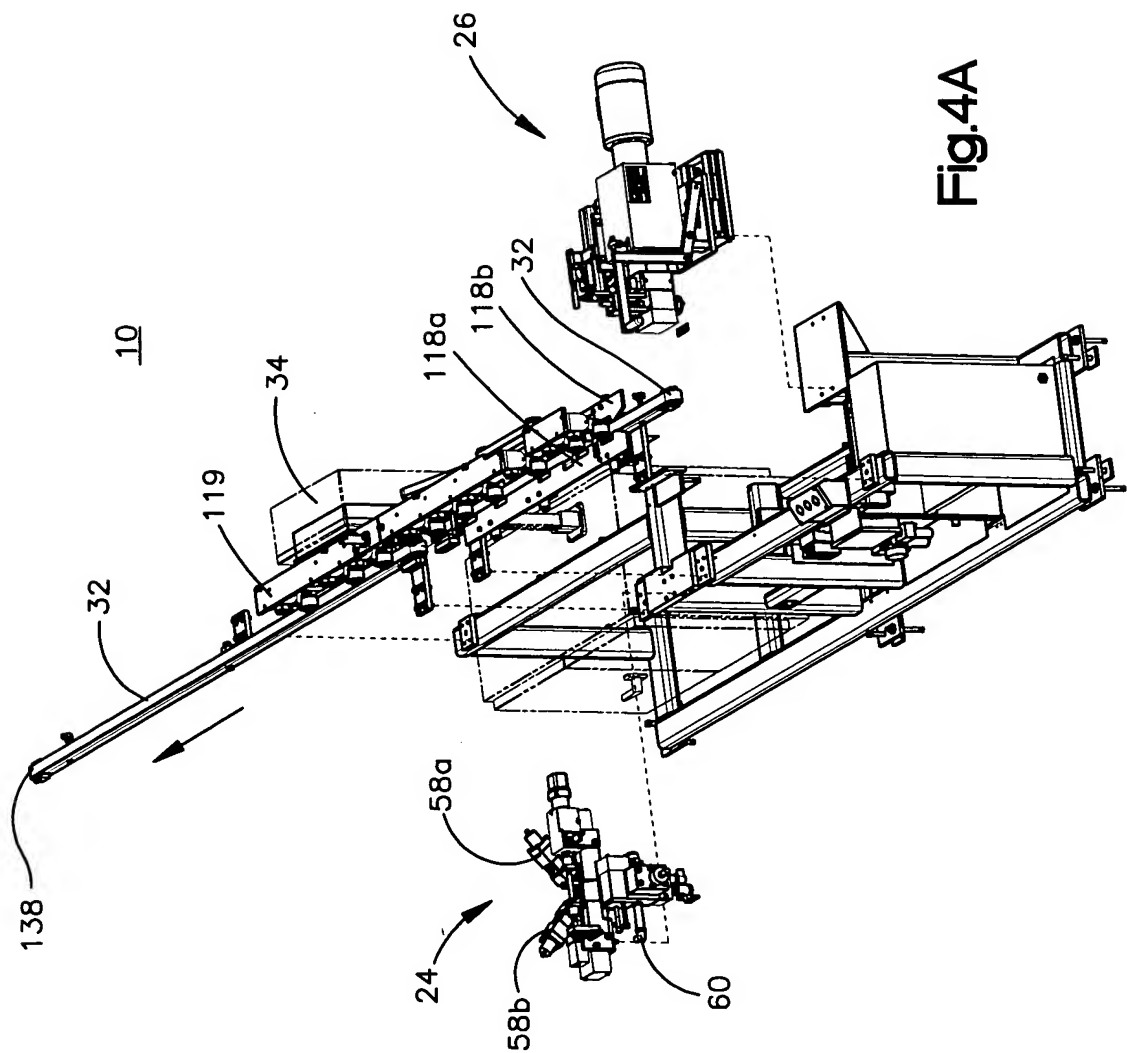


Fig.4A

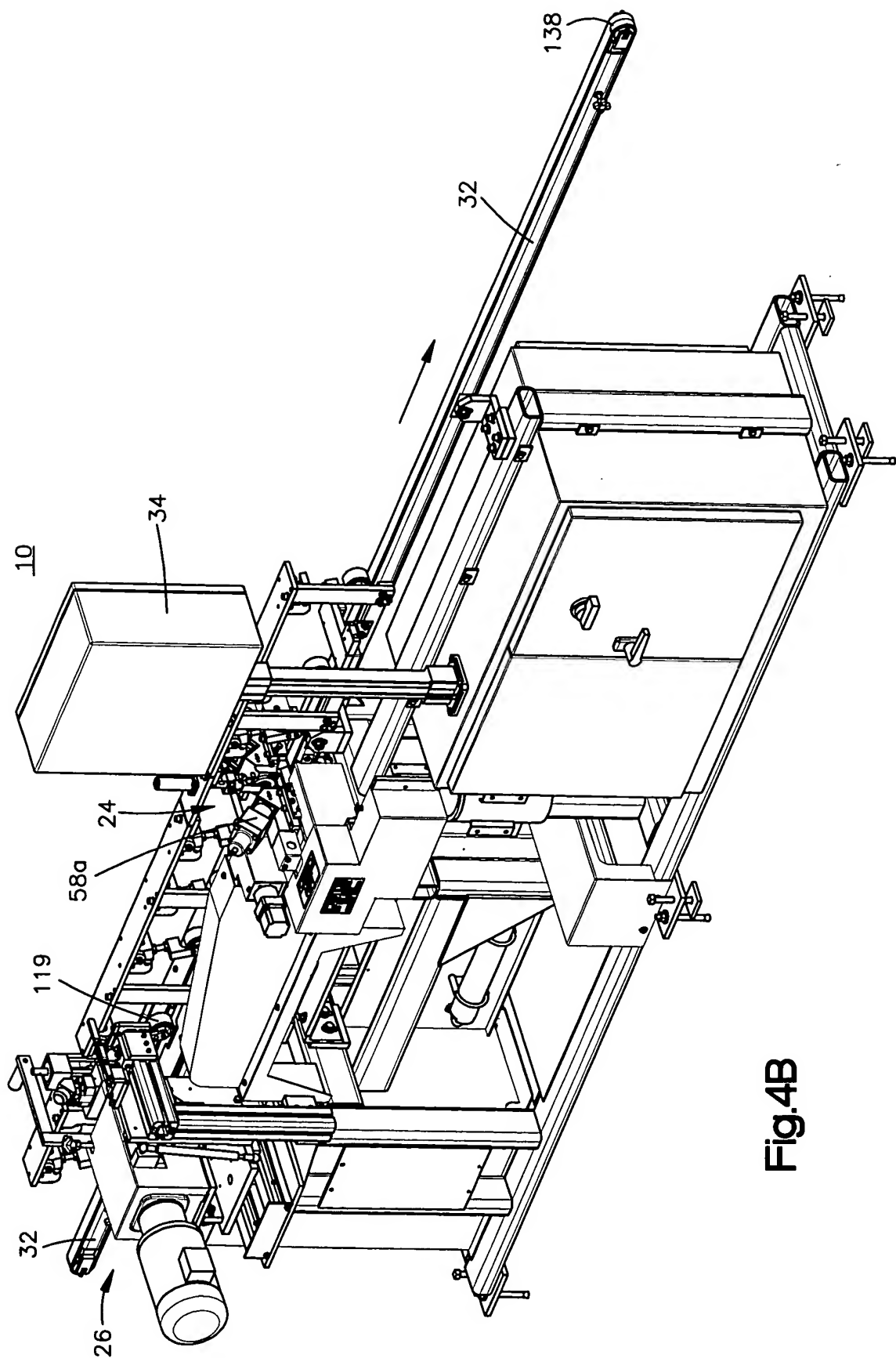


Fig.4B

26

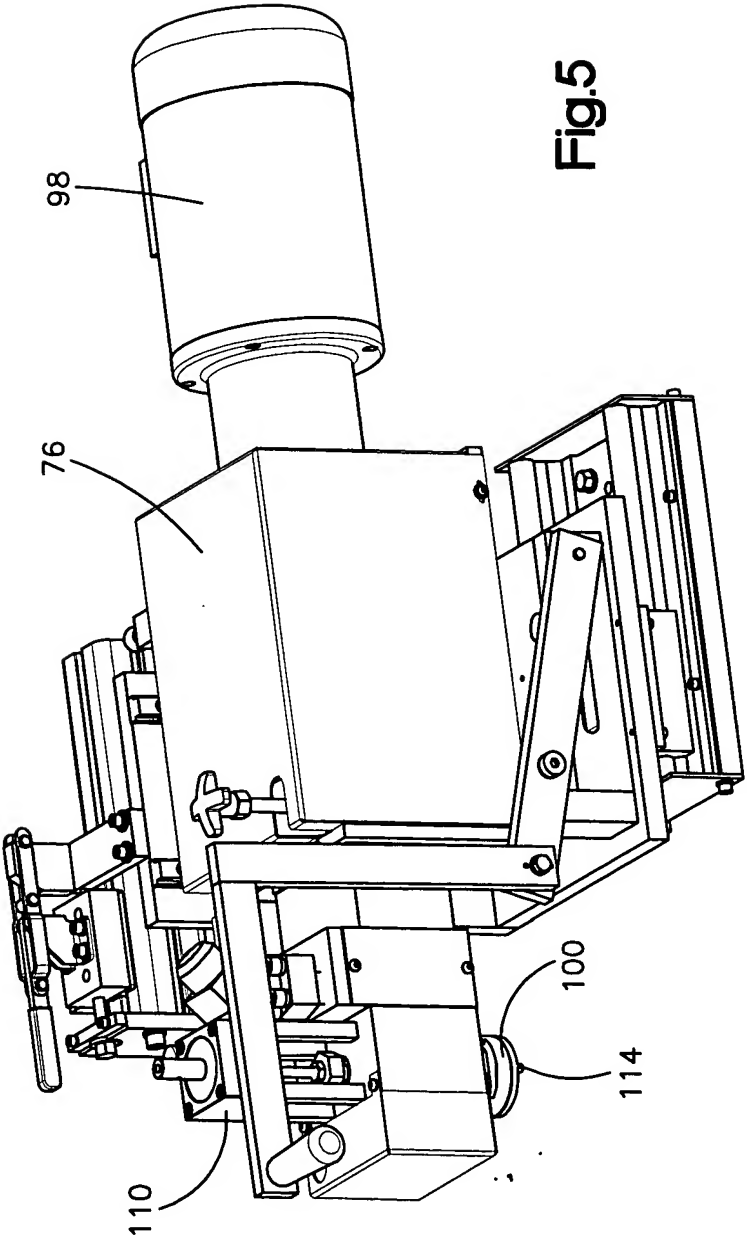


Fig.5

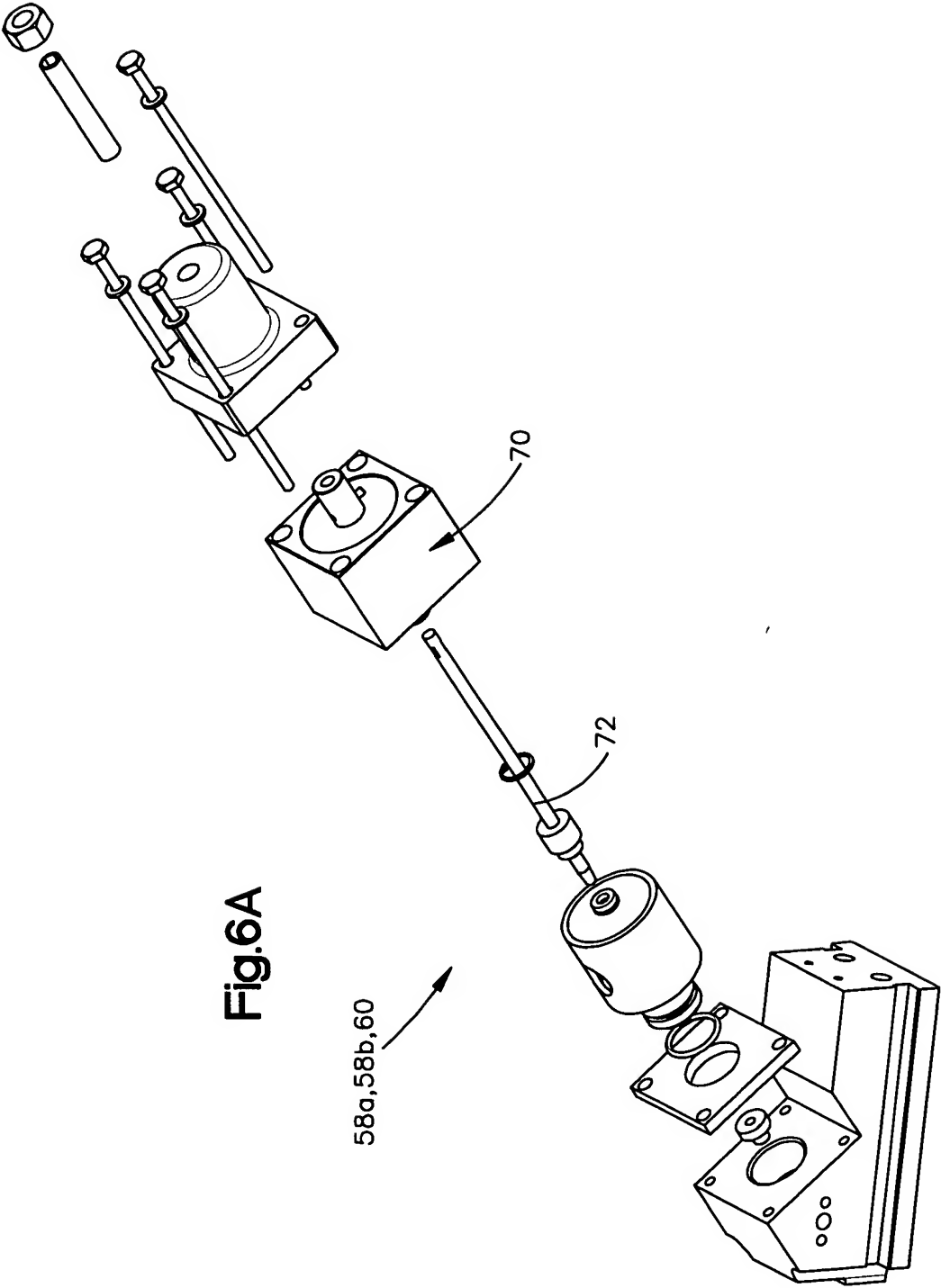
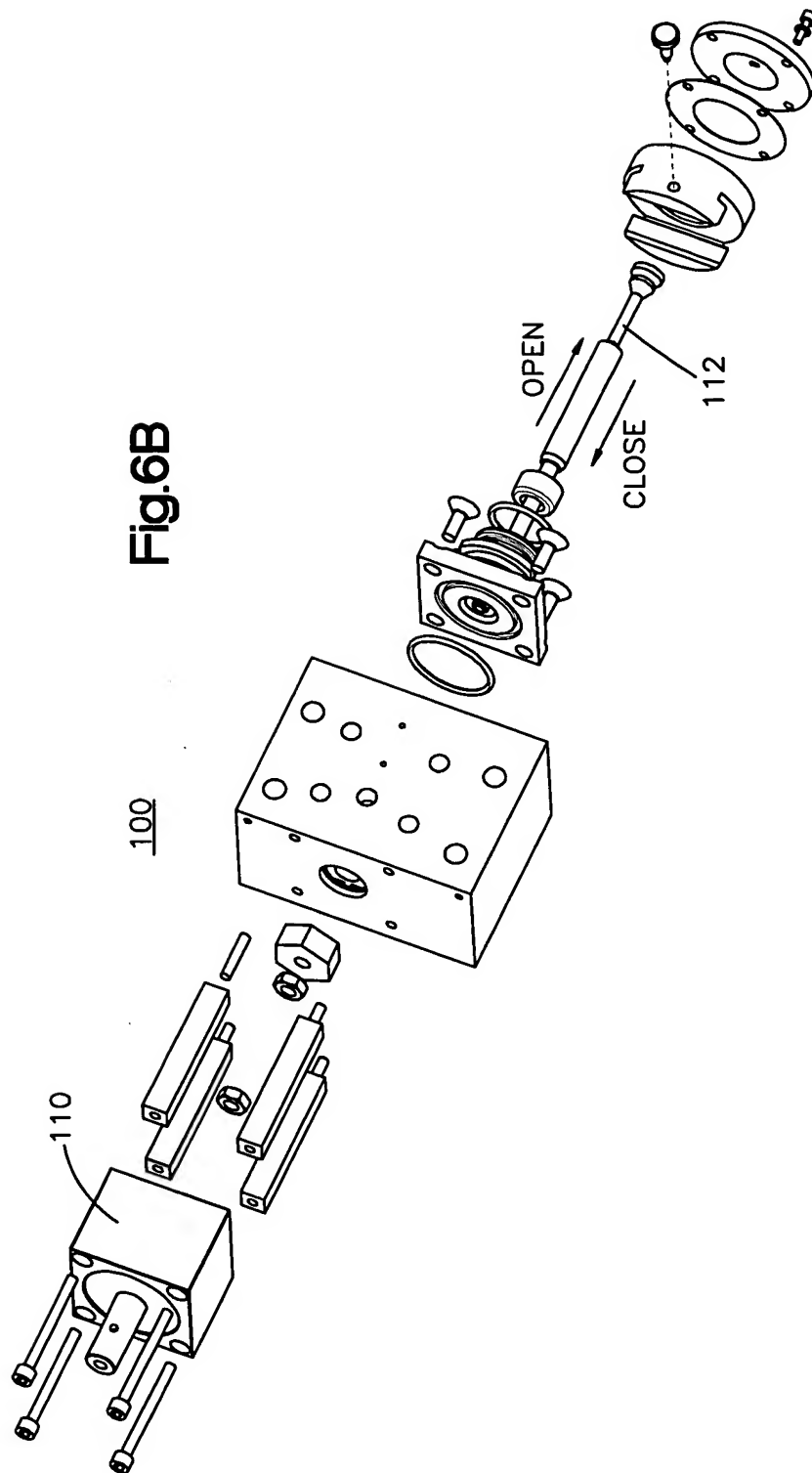


Fig.6A



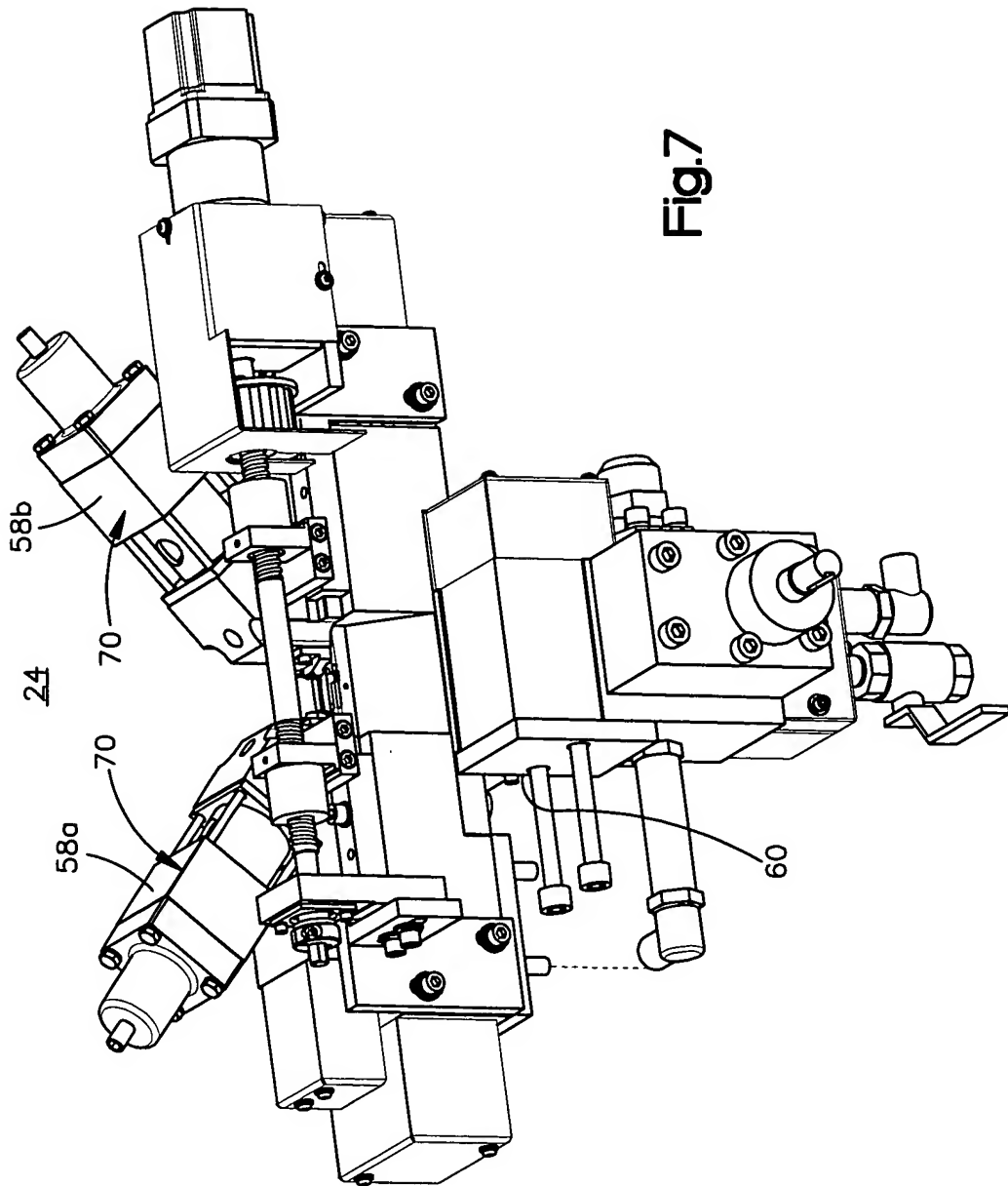
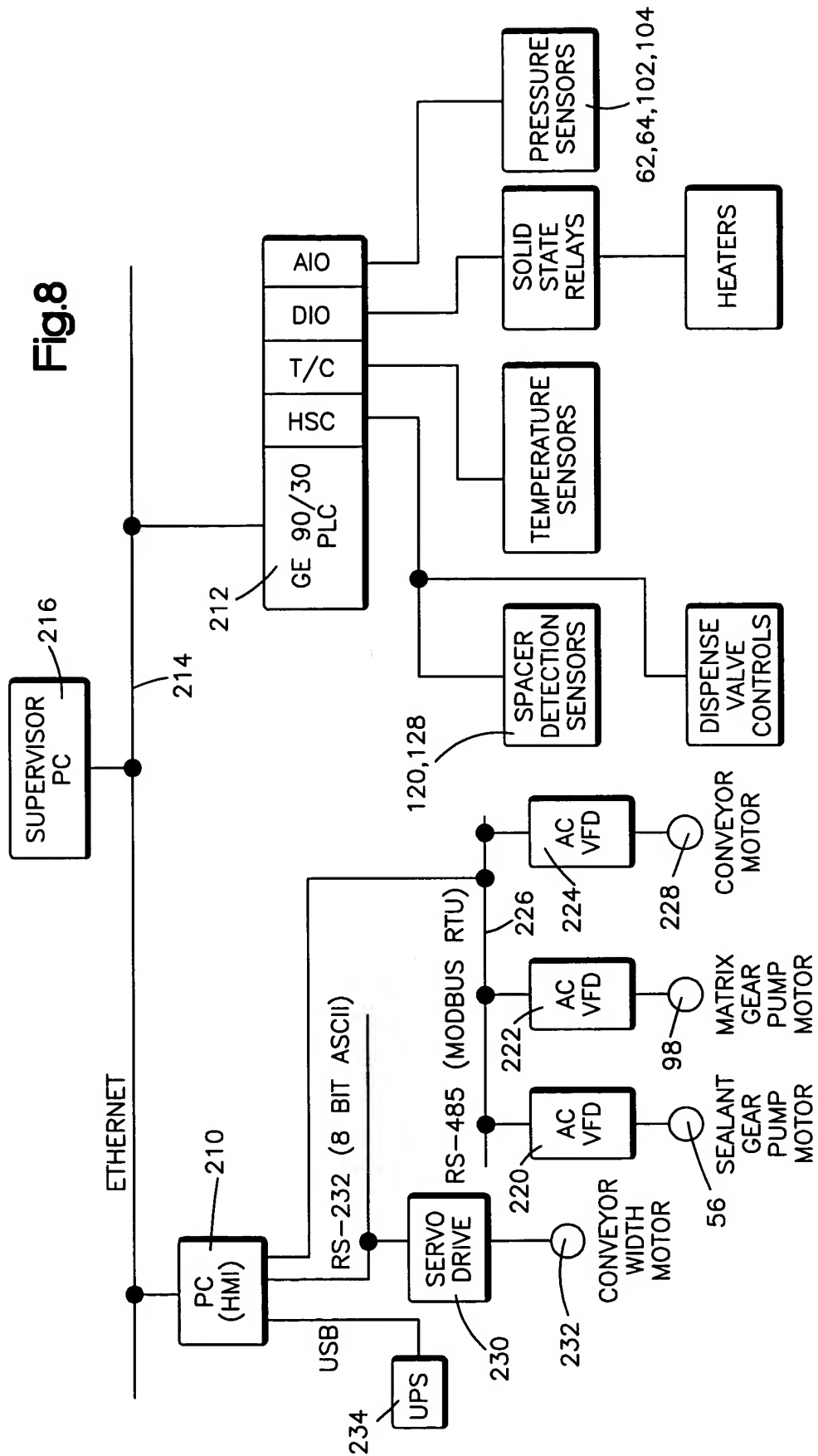


Fig.7



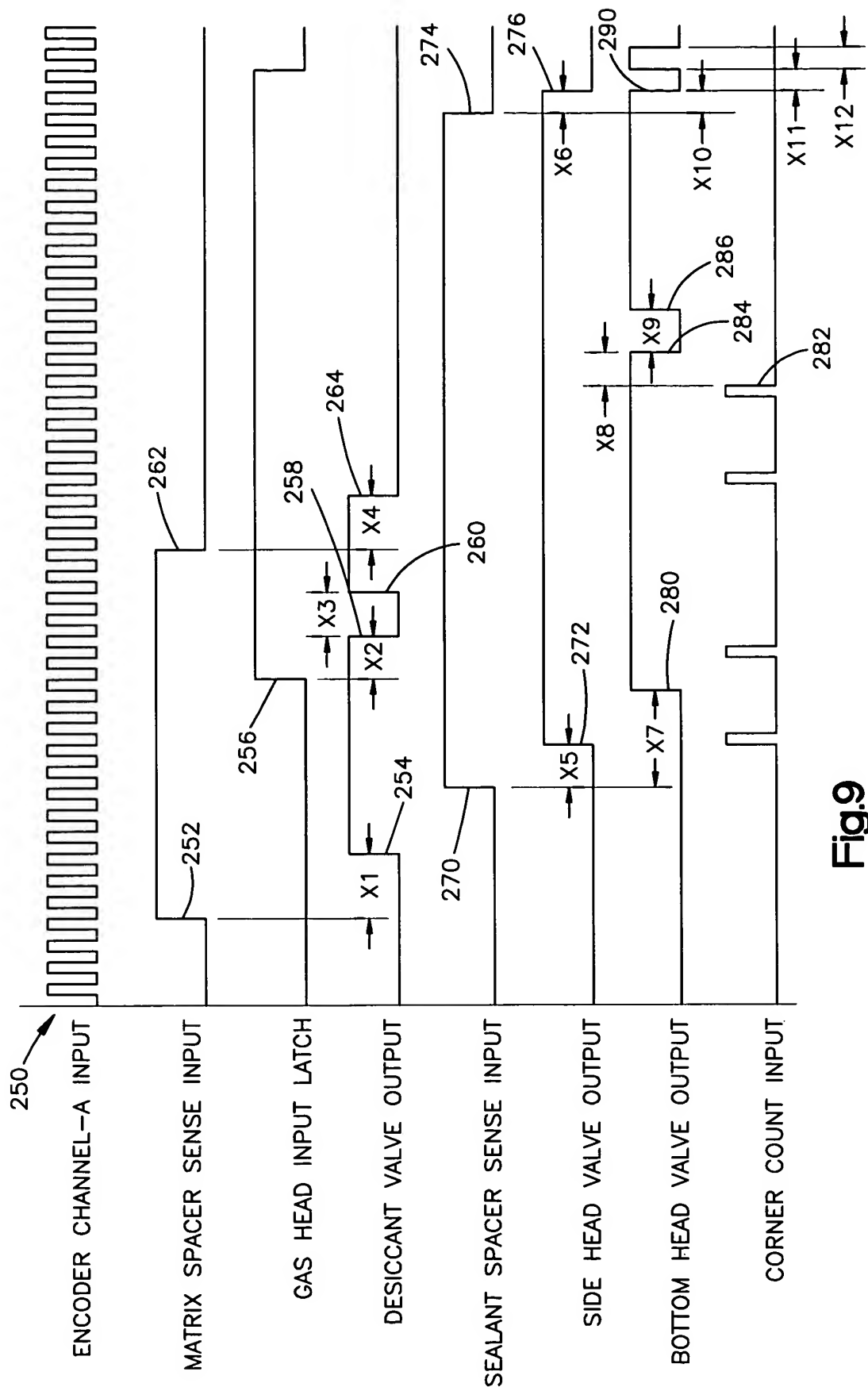


Fig.9

<div style="border: 1px solid black; padding: 2px; display: inline-block;">Help</div> <h2 style="margin: 0; display: inline;">General Machine Setup</h2>	
Material Pump Alarm Settings	
Barrel Empty Feedhold — DISABLED	
Sealant Barrel Empty Alarm — DISABLED	
Matrix Barrel Empty Alarm — ENABLED	
Spacer Jam Alarm — ENABLED	
Parameter Access Settings	
Matrix Gas Skip Access — ADMINISTRATOR	
Bottom Gas Skip Access — ADMINISTRATOR	
Machine Mode Access — ADMINISTRATOR	
Timing Parameter Access — ADMINISTRATOR	
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> Conveyor Speed <div style="border: 1px solid black; padding: 5px; text-align: center;"> <div>▲</div> <div style="font-size: 1.2em; margin: 5px 0;">94.0</div> <div>▼</div> </div> <div style="text-align: right; margin-top: -10px;">ft./min.</div> </div> <div style="width: 45%;"> OCC Sensor Setup <div style="border: 1px solid black; padding: 5px;"> Qcc Fault Alarm PASSIVE RESET </div> <div style="border: 1px solid black; padding: 5px; margin-top: 5px;"> Tolerance Range Minimum <div style="border: 1px solid black; padding: 0 10px;">0.050</div> in. Maximum <div style="border: 1px solid black; padding: 0 10px;">0.075</div> in. </div> </div> </div>	
<div style="display: flex; justify-content: space-around;"> <div style="border: 1px solid black; padding: 5px; text-align: center;">Maintenance Menu</div> <div style="border: 1px solid black; padding: 5px; text-align: center;">Operator Menu</div> </div>	
Sealant Side + Bottom Material <div style="border: 1px solid black; padding: 5px; margin-top: 5px;">THIOKOL-850 ▼</div>	
Matrix Material <div style="border: 1px solid black; padding: 5px; margin-top: 5px;">HL-5157-125 ▼</div>	
Matrix Measurements	
Network Directory <div style="border: 1px solid black; padding: 5px; margin-top: 5px;"> C:\ <div style="display: flex; justify-content: space-between; font-size: 0.8em;"> <div>Jobs</div> <div>WinExtrude</div> <div>VB Source</div> <div>WINEXT~1</div> <div>C:\MICRON\</div> </div> </div>	

Fig.10

Help

Material Pump Setup

Currently Selected Spacer Size: 25/32

Sealant Side + Bottom Pump

Spacer Size	Pump On Dly Start (Sec)	Pump Off Dly Stop (Sec)	Pump On Dly Skip (Sec)	Pump Off Dly Skip (Sec)	Pressure Setpoint (psi)	Pump Accel (Sec)	Pump Decel (Sec)	Side Thick (Sec)	Bottom Thick (Sec)
26/32	-0.08	0.02	-0.02	0.02	1000.00	0.05	0.05	0.030	0.030
13/16	-0.06	0.00	0.00	0.00	600.00	0.05	0.05	0.050	0.050

Purge Pressure 1500.00 psi
Make All Sealant Sizes Equal

Sealant Pump DISABLED

Matrix Pump

Spacer Size	Pump On Delay (Sec)	Pump Off Delay (Sec)	Pressure Setpoint (psi)	Pump Accel (Sec)	Pump Decel (Sec)	Matrix Weight (g/ft)
26/32	-0.03	0.00	600.00	0.05	0.05	10.00
13/16	-0.03	0.00	600.00	0.05	0.05	6.00

Matrix Thickness/Weight Calculator

Purge Pressure 1500.00 psi
 Spacer Size 26/32

Weight (g/ft) =
 Thickness (in.) =

Make All Matrix Sizes Equal
Matrix Pump - DISABLED

Maintenance Menu

Save Pump Settings

Load GED Defaults

Load User Settings

Save User Settings

Fig.11